



3 Wall Closure Instructions

1. Square up Box.
2. Nail bottom flap A into top deck boards with 6 1 3/4" plastic cap nails as shown in diagram 1 on box.
3. Fold in bottom flaps B & C.
4. Fold in flap D & position box in upright position.
5. Insert Poly Liner.
6. When full, gather liner and twist.
7. Secure with (1) 12" strip (min) of 3M #375 (48MM) clear plastic tape.
8. Two (2) Strips of 3M #375 (48MM) Clear plastic tape offset by 1/2" on center seam with 4" minimum overhang. Two (2) strips of 3M #375 (48MM) clear plastic tape offset by 1/2" perpendicular to center seam with 4" minimum overhang. (Creating A "+" sign pattern) One (1) Strip of 3M #375 (48MM) clear plastic tape each along top edge on opposite sides.